

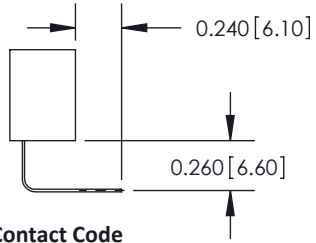
Single Row Contacts - Read One Side of Daughter Board

THIS IS A C.A.D. GENERATED DRAWING
DO NOT MAKE MANUAL REVISIONS TO MASTER.



ISSUE NUMBER

ORIGINAL

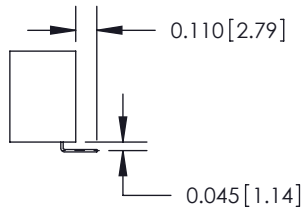


558 Contact Code



559 Contact Code

Single Row Contacts - Read Both Sides of Daughter Board



553 Contact Code



554 Contact Code



557 Contact Code

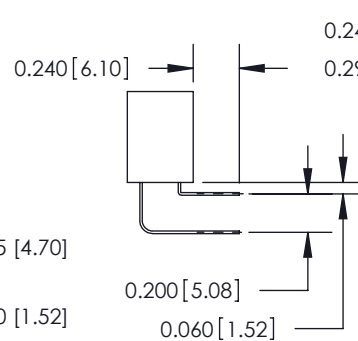
Dual Row Contacts - Read Both Sides of Daughter Board



555 Contact Code



556 Contact Code



558 Contact Code



559 Contact Code



560 Contact Code

322 Assembly Contact Bend Detail



EDAC INC
TORONTO, ONTARIO
CANADA
YOUR CONNECTION TO QUALITY & SERVICE

THESE DRAWINGS AND SPECIFICATIONS
ARE THE PROPERTY OF EDAC INC. AND
SHALL NOT BE REPRODUCED, OR COPIED
OR USED AS THE BASIS FOR THE
MANUFACTURE OR SALE OF APPARATUS
WITHOUT WRITTEN PERMISSION.

ACAD REFERENCE NO. 322 Assembly

DRAWN: J.LEE DATE: JULY 29, 2009

CHECKED: DATE:

SCALE: NTS SHEET 2 OF 3

DRAWING NUMBER ISSUE

322 Assembly

1




ISSUE NUMBER	
ORIGINAL	○

Features

- .156 (3.96) Contact Spacing x .200 (5.08) Row Spacing
- Accepts .062 (1.57) Nominal Thickness P.C. Board
- Low Profile Insulator Body .473 (12.01), with Card Guides
- Contact Termination Options include P.C. Tail, Wire Hole, Wire Wrap, 90 Degree & Extender Board Bends
- Single or Dual Row Configurations
- Accepts Between Contact and In-Contact Polarizing Keys

Specifications

- Insulator Material: Polycarbonate
- Contact Material: Copper, Nickel, Tin Alloy CA-725
- Contact Plating: Gold on the Mating Area, Tin on the Contact Tails, Nickel Underplate
- Current Rating: 5 Amperes Continuous
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 1800 V AC rms at Sea Level Between Adjacent Contacts
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion Force: 16 oz (4.45 N) Maximum per Contact Pair when Tested with a .070 (1.78) Thick Gauge
- Withdrawal Force: 1 oz (0.28 N) Minimum per Contact Pair when Tested with a .054 (1.37) Thick Gauge

322 Assembly Features and Specifications	ACAD REFERENCE NO. 322 Assembly	
	DRAWN: J.LEE	DATE: JULY 29, 2009
	CHECKED:	DATE:
	SCALE: NTS	SHEET 3 OF 3
 EDAC INC TORONTO, ONTARIO CANADA YOUR CONNECTION TO QUALITY & SERVICE	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF EDAC INC. AND SHALL NOT BE REPRODUCED, OR COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.	
	DRAWING NUMBER 322 Assembly	ISSUE 1