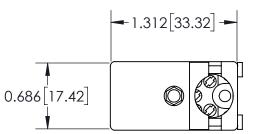
Contact Detail: 000-No Contacts Assembled



Features

- UL Recognized
- .150 (3.81) Contact Spacing x .130 (3.30) or .150 (3.81) Row Spacing with Staggered Grid
- Plug and Receptacle in 14 or 36 Contact Sizes
- Edacon Hermaphroditic Contact Mating Design
- Contact Termination Options Include: Crimp, P.C. Tail, Wire Hole and Wire Wrap
- Mating and Unmating Simplified with use of Actuating Screws
- Optional Covers with Side or Top Entry Cable Clamp in Plastic or Metal Material Available for All Connector Sizes
- Versatile Metal Cover Design Permits Assembly and Disassembly after Cabling is Complete plus Cable Entry Style Flexibility
- Actuating Screws, Locknuts, Polarizing Hardware, Covers and Contacts Suitable for either Plug or Receptacle
- Polarizing Hardware Adjustable for 288 Mating Combinations
- Tools Available for Contact Installation, Removal and Crimping and Polarizing
 Changes

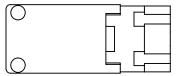
See Accompanying Pages for:

- PC Tail Layout
- Cutout Panel Details
- Cover Details

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Specifications

- Insulator Material:Polycarbonate, Colour: Grey
- Contact Material: Phosphor Bronze Alloy CA-510
- Contact Plating: Gold over Nickel for Entire Contact
- Cover Material: Polycarbonate, Colour: Green, or Die-Cast Zinc, Finished with Grey Enamel Paint
- Current Rating: 8.5 Amperes
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 2000 V AC rms at Sea Level
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion and Withdrawal Force: 2 to 16 oz (0.56 to 4.45 N) per Contact Position

519 Assembly				ACAD REFERENCE NO. 519 Assembly				
,		DRAWN:	J.LEE	DATE: JUN	IE 18, 2009			
Part Number: 51	9-014-000-31	10	CHECKED:		DATE:			
	EDAC INC	THESE DRAWINGS AND SPECIFICATIONS	SCALE:	1:1	SHEET	OF 4		
		ARE THE PROPERTY OF EDAC INC. AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE	DRAWING	NUMBER		ISSUE		
YOUR CONNECTION TO QU	CANADA	MANUFACTURE OR SALE OF APPARATUS	519 As	ssembly		1		





519 Assembly	ACAD REFERENCE NO. 519 Assembly				
Cut-Out Panel Detail	DRAWN: J.LEE	DATE: JUN	VE 18, 2009		
CUI-OUI Panel Defall	CHECKED:	DATE:			
	THESE DRAWINGS AND SPECIFICATIONS	SCALE:	SHEET :	3 OF 4	
I CIII IN INTERIO	ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE	DRAWING NUMBER		ISSUE	
YOUR CONNECTION TO QUALITY & SERVICE	MANUFACTURE OR SALE OF APPARATUS	519 Assembly		1	

Image: main sector in the s			F "E" - F		THIS IS A C.A.D. GENERATED DRAWING DO NOT MAKE MANUAL REVISIONS TO MAS		ISUE NUMBER ORIGINAL O		
Cover for Cover Connector Materia	Clamp Size	"A"	"В"	"C"	"D"	"E"	"F"	"G"	
14 Pin Plastic	Standard	1.605 (40.77)	1.325 (33.66)	0.906 (23.01)	1.190 (30.23)	0.715 (18.16)	0.450 (11.43)	0.450 (11	.43)
14 Pin Metal	Standard	1.539 (39.09)	1.325 (33.66)	0.906 (23.01)	1.120 (28.45)	0.686 (17.42)	0.446 (11.33)	0.490 (12	
36 Pin Plastic	Standard	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	0.910 (23.11)	0.650 (16.51)	0.500 (12	.70)
36 Pin Plastic	Large	2.460 (62.48)	2.010 (51.05)	1.530 (38.86)	1.985 (50.42)	1.110 (28.19)	0.650 (16.51)	0.608 (15	.44)
36 Pin Metal	Standard	2.206 (56.03)	2.006 (50.95)	1.566 (39.78)	1.766 (44.86)	0.875 (22.23)	0.720 (18.29)	0.575 (14	.61)
			519 Asser	nbly Panel Detail			ACAD REFERENCE DRAWN: J.LEE	NO. 519 Assembl	-