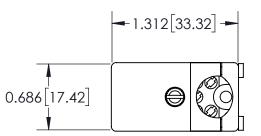
Contact Detail: 000-No Contacts Assembled



Features

- UL Recognized
- .150 (3.81) Contact Spacing x .130 (3.30) or .150 (3.81) Row Spacing with Staggered Grid
- Plug and Receptacle in 14 or 36 Contact Sizes
- Edacon Hermaphroditic Contact Mating Design
- Contact Termination Options Include: Crimp, P.C. Tail, Wire Hole and Wire Wrap
- Mating and Unmating Simplified with use of Actuating Screws
- Optional Covers with Side or Top Entry Cable Clamp in Plastic or Metal Material Available for All Connector Sizes
- Versatile Metal Cover Design Permits Assembly and Disassembly after Cabling is Complete plus Cable Entry Style Flexibility
- Actuating Screws, Locknuts, Polarizing Hardware, Covers and Contacts Suitable for either Plug or Receptacle
- Polarizing Hardware Adjustable for 288 Mating Combinations
- Tools Available for Contact Installation, Removal and Crimping and Polarizing Changes

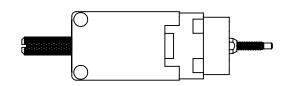
See Accompanying Pages for:

- PC Tail Layout
- Cutout Panel Details
- Cover Details

DO NOT MAKE MANUAL REVISIONS TO MASTER



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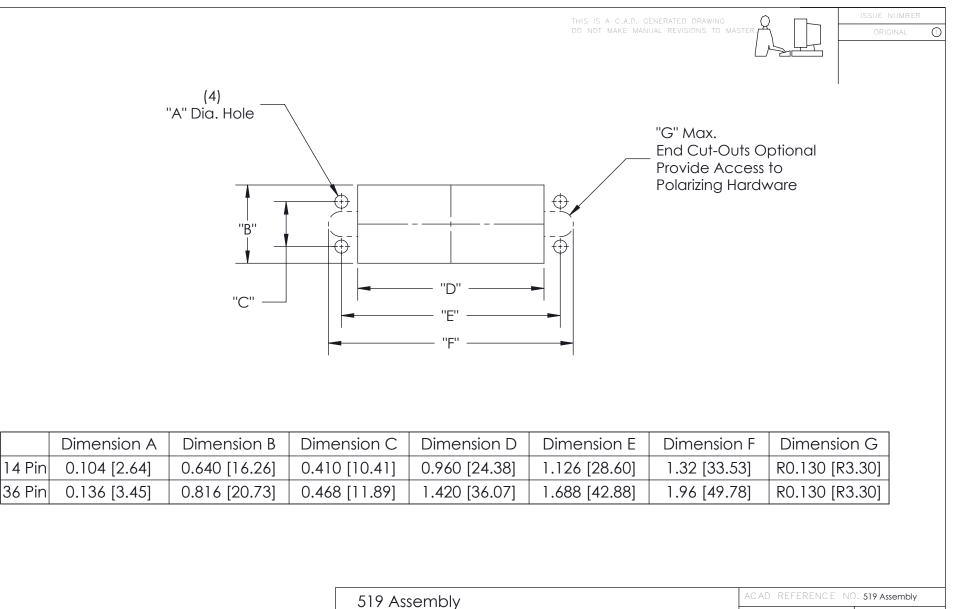


Specifications

- Insulator Material:Polycarbonate, Colour: Grey
- Contact Material: Phosphor Bronze Alloy CA-510
- Contact Plating: Gold over Nickel for Entire Contact
- Cover Material: Polycarbonate, Colour: Green, or Die-Cast Zinc, Finished with Grey Enamel Paint
- Current Rating: 8.5 Amperes
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 2000 V AC rms at Sea Level
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion and Withdrawal Force: 2 to 16 oz (0.56 to 4.45 N) per Contact Position

519 Assembly	519 Assembly					-
	DRAWN:	J.LEE	DATE: JUN	IE 18, 2009	Ĺ	
Part Number: 519-014-000-46	CHECKED		DATE:		Í	
	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF EDAC INC.,AND	SCALE:	1:1	SHEET 1	OF 4	ĺ
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	MANUFACTURE OR SALE OF APPARATUS	519 As	sembly		1	





				DRAWN: J.LEE	DATE: JUN	√E 18, 2009
Cut-Out Panel Detail			CHECKED:	DATE:		
ſ			THESE DRAWINGS AND SPECIFICATIONS	SCALE:	SHEET :	3 OF 4
		IORONIO, ONIARIO	ARE THE PROPERTY OF EDAC INC.,AND SHALL NOT BE REPRODUCED,OR COPIED OR USED AS THE BASIS FOR THE	DRAWING NUMBER		ISSUE
YOU	JR CONNECTION TO	CANADA	MANUFACTURE OR SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.	519 Assembly		1

	"D" Top I	Entry	"C"	Side E	ntry		F"	STER	ISSUE NUMBER
			1	1	1	I	1		
Cover for Connector	Cover Material	Clamp Size	"A"	"В"	"C"	"D"	"E"	"F"	"G"
		Clamp Size Standard		_	-	_	"E" 0.715 (18.16)	"F" 0.450 (11.43)	
Connector	Material	Size	"A" 1.605 (40.77) 1.539 (39.09)	"B" 1.325 (33.66) 1.325 (33.66)	"C" 0.906 (23.01) 0.906 (23.01)	"D" 1.190 (30.23) 1.120 (28.45)	_	•	"G" 0.450 (11.43) 0.490 (12.45)
Connector 14 Pin	Material Plastic	Size Standard	1.605 (40.77)	1.325 (33.66)	0.906 (23.01)	1.190 (30.23)	0.715 (18.16)	0.450 (11.43)	0.450 (11.43)
Connector 14 Pin 14 Pin	Material Plastic Metal	Size Standard Standard	1.605 (40.77) 1.539 (39.09)	1.325 (33.66) 1.325 (33.66)	0.906 (23.01) 0.906 (23.01)	1.190 (30.23) 1.120 (28.45)	0.715 (18.16) 0.686 (17.42)	0.450 (11.43) 0.446 (11.33)	0.450 (11.43) 0.490 (12.45)
Connector 14 Pin 14 Pin 36 Pin	Material Plastic Metal Plastic	Size Standard Standard Standard	1.605 (40.77) 1.539 (39.09) 2.460 (62.48)	1.325 (33.66) 1.325 (33.66) 2.010 (51.05)	0.906 (23.01) 0.906 (23.01) 1.530 (38.86)	1.190 (30.23) 1.120 (28.45) 1.985 (50.42)	0.715 (18.16) 0.686 (17.42) 0.910 (23.11)	0.450 (11.43) 0.446 (11.33) 0.650 (16.51)	0.450 (11.43) 0.490 (12.45) 0.500 (12.70)